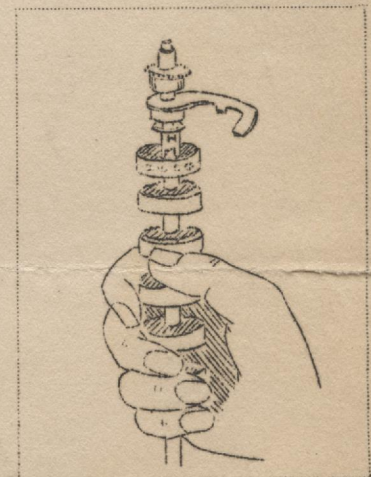
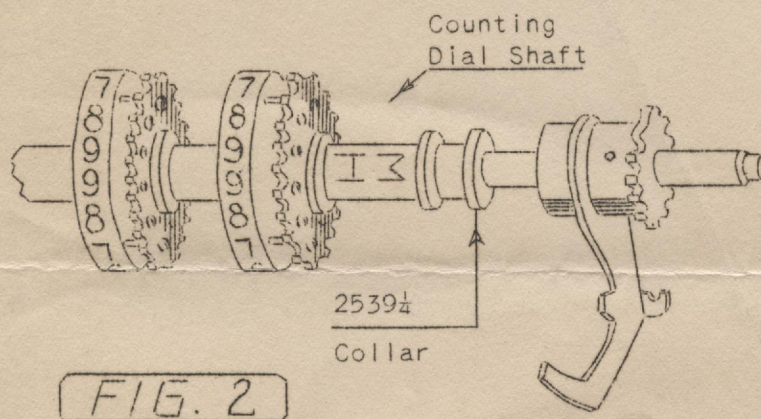
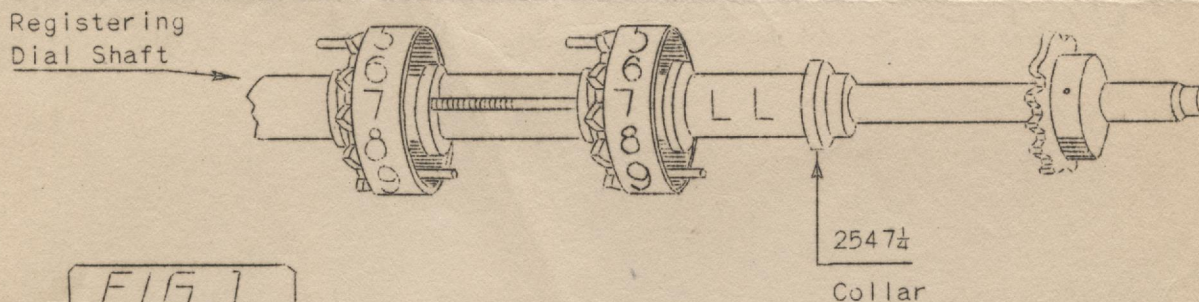


SUBJECT: Stamping of all L Model  
Registering and Counting  
Dial Shafts

DATE: January 17, 1935

TO ALL OFFICES:

To assist servicemen in making replacements we are now identifying all L Model registering and counting dial shafts with stamped letters on the R.H. end collars which designates whether the alignments of the collars and dials are high, medium or low. The L.H. letter on the 2547 1/4 collar pertains to the dials and the R.H. letter on this collar refers to the collars. See figure 1. The upper letter on the 2539 1/4 collar pertains to the collars and the lower letter refers to the dials. See figures 2 and 3.



To read letters on the 2539 1/4 collar, hold the counting dial shaft as shown in figure 3.

High, medium, and low dials and collars may be requisitioned for replacement purposes by prefixing the part or assembly number with H, M, and L.

EXAMPLE: H-2547 1/4, M-25-24, L-25-34 etc.

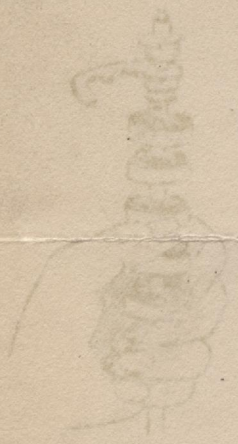
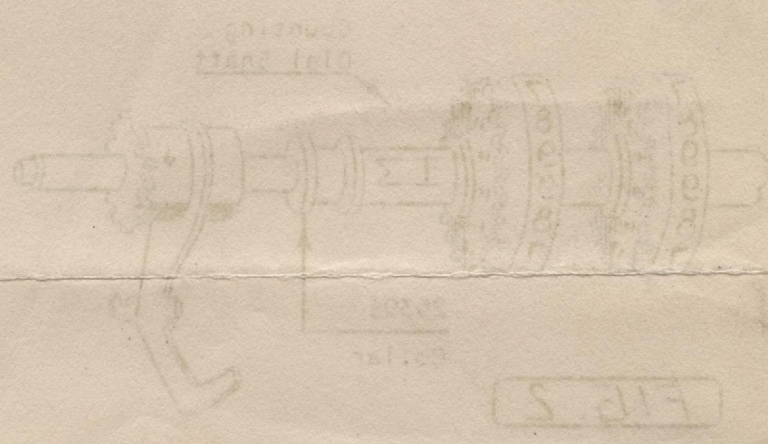
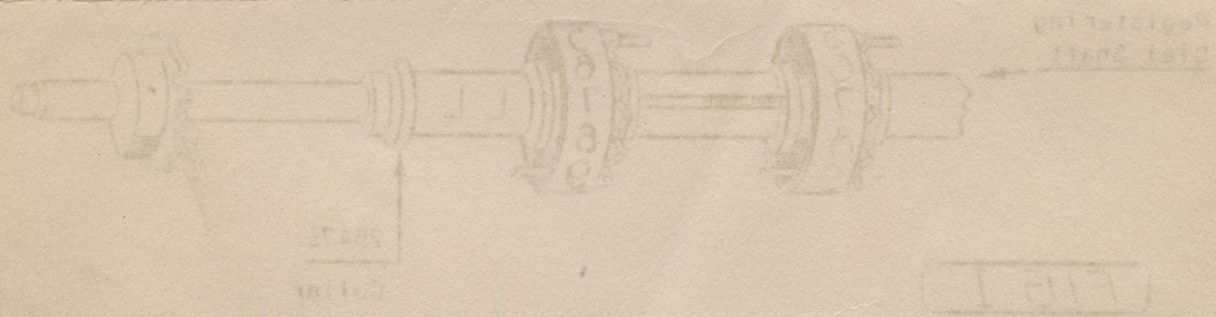
F. M. Smith

General Service Manager



Mr. B. P. James,  
Toledo, Ohio.

To assist servicemen in making replacements we are now identifying all parts by registering and locating dial shafts with stamped letters on the R.H. and L.H. sides which designate whether the alignment of the collars and disks are high, medium or low. The L.H. letter on the 2527 is collar pertaining to the disk and the R.H. letter on this collar refers to the collar. See figure 1. The upper letter on the 2529 is collar pertaining to the collar and the lower letter refers to the disk. See figures 2 and 3.



To make replacement the 2529 is collar, hold the dial shaft as shown in figure 2. Right medium, and low disk and collar may be substituted for replacement purposes by marking the part or assembly number with 'H', 'M', and 'L'. Example: H-2527 12, M-2527 12, L-2527 12.